

PRODUCT DATA

Date: April 2004

PROVISIONAL Information No. 1

M 3156

Description:

Extrudable pressure sensitive Hot Melt adhesive.

Typical uses:

Extrudable pressure sensitive Hot Melt adhesive especially designed for reclosable system.

Technical characteristics:

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|---|-----------------------|
| • Form | Granulates |
| • Density | 0.96 |
| • Melt Flow rate (g/10min)
(NF EN ISO 1113, cond 6 at 190° C and 2,16 kg) | MFR target 4.5 – 11.5 |
| • Percent of moisture | Target 0,05% |

Food legislation:

The raw materials used in the formulation of M3156 meet the requirements of FDA CFR 175-105 for indirect contact with foods and EEC for plastic materials in contact with food for polymers.

Processing:

M3156 can be used on blown coextruder with the lowest feeding temperature (suggested temperature 45° C) and a temperature in the die of 150° C.

Material safety data sheet should be consulted for proper handling before use.

Clean-up procedure: dismantling of the coextruder for a better cleaning of the screw.

Remarks:

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

Storage:

M3156 should be stored in a cool dry place in the original unopened container at a temperature less than 30° C.

M3156 should be kept away from steam lines and heated process equipment during storage to prevent blocking.

Keep containers closed to minimize contamination.

Packaging

- Bag of 25 kg

This present sheet does not exempt from preliminary tests realization for any industrial use.

In addition, the process recommendations are to be imperatively respected.

Please refer to our safety data sheets for instructions of use.
